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ridges on the second side in said surface are defined as cutting edges which are non-parallel to each other.

57. (New) The throwaway-type cutting tool according to Claim 56, wherein said two pairs of opposing cutting edges which are non-parallel to each other are inclined so that a distance between each of the cutting edges and a seating surface opposing said surface gradually changes from the first side toward the second side.

IN THE ABSTRACT

Please delete the original Abstract in its entirety and insert the following substitute

Abstract of the Disclosure: